CLIPPEDIMAGE= JP02000234093A

PAT-NO: JP02000234093A

DOCUMENT-IDENTIFIER: JP 2000234093 A

TITLE: HYDRODESULFURIZATION AND ISOMERIZATION OF LIGHT

HYDROCARBON OIL

PUBN-DATE: August 29, 2000

INVENTOR-INFORMATION:

NAME COUNTRY

KIMURA, TAKAO N/A

OSHIO, ATSUYASU

KAWAMURA, TAKAHIRO N/A

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ASSIGNEE-INFORMATION:

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PETROLEUM ENERGY CENTER N/A
COSMO OIL CO LTD N/A

APPL-NO: JP11324243

APPL-DATE: November 15, 1999

INT-CL (IPC): C10G045/10; B01J027/053; C07C005/27;

 $C07C00\overline{5}/29$; C07C007/163

; C07C009/14 ; C07C013/16 ; C07C015/04 ; C10G049/06 ;

C07B061/00

ABSTRACT:

PROBLEM TO BE SOLVED: To provide a technology for obtaining

an isomerized

gasoline with little sulfur content by performing

devulcanization and

isomerization of a light hydrocarbon oil contg. sulfur,

wherein isomerization

can be performed simultaneously with devulcanization which

has been

indispensable as a pretreatment process of isomerization,

in order to simplify

required installations and decrease the running cost.

SOLUTION: A catalyst with a carrier made of an oxide or a

hydroxide of zirconium, having a sulfate radical at a concn. of 1-3 mass % as a sulfure component, contg. palladium or nickel at a concn. of 0.05-10 mass % (wherein platinum may be included at a concn. of 0.05-10 mass % when palladium is included in the catalyst), stabilized by baking at a temp. of 550-800

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DERWENT-ACC-NO: 2000-431523

DERWENT-WEEK: 200167

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TITLE: Catalyst for hydrodesulfurization isomerization of light hydrocarbons comprises zirconium oxide or hydroxide support, sulfate

radical and palladium,

palladium and platinum or nickel

INVENTOR: HAGIWARA, K; IMURA, T; KAWAMURA, T; OHSHIO, N; KIMURA, T

PATENT-ASSIGNEE: COSMO OIL CO LTD[MAZN], PETROLEUM ENERGY CENT[PETRN], ZH
SEKIYU SANGYO KASSEIKA CENTER[SEKIN]

PRIORITY-DATA: 1999JP-0324243 (November 15, 1999), 1998JP-0359734 (December 17, 1998), 1998JP-0359735 (December 17, 1998), 1999JP-0324242 (November 15, 1999)

PATENT-FAMILY:

PUB-NO PUB-DATE LANGUAGE
PAGES MAIN-IPC
EP 1142636 A1 October 10, 2001 E
000 B01J 027/053

WO 200035581 June 22, 2000 J

035 B01J 027/053

A1 August 29, 2000 N/A

011 B01J 027/053

JP 2000233132 August 29, 2000 N/A 011 C10G 045/10

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DESIGNATED-STATES: AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE CA U S AT BE CH CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE

APPLICATION-DATA:

PUB-NO APPL-DESCRIPTOR APPL-NO

APPL-DATE

EP 1142636A1 N/A 1999EP-0959863 December 16, 1999 1999WO-JP07082 EP 1142636A1 N/A December 16, 1999 EP 1142636A1 Based on WO 200035581 N/A N/A 1999WO-JP07082 WO December 16, 1999 200035581A1 N/A 1999JP-0324242 November 15, 1999 1999JP-0324243 JP2000233132A N/A November 15, 1999 JP2000234093A INT-CL (IPC): B01J027/053; B01J035/10; C07B061/00; C07C005/27 ; C07C005/29; C07C007/163; C07C009/14; C07C013/16; C07C015/04; C10G035/085; C10G045/10; C10G049/06; C10G069/08 ABSTRACTED-PUB-NO: WO 200035581A BASIC-ABSTRACT: NOVELTY - The catalyst comprises a zirconium oxide or hydroxide support, sulfate radical and (i) palladium, (ii) palladium and platinum or (iii) nickel. The specific surface area after burning stabilization at 550-800 deg. C is 50-150m2/g. DETAILED DESCRIPTION - Catalyst for hydrodesulfurization isomerization of light hydrocarbons, comprises a support comprising zirconium oxide or zirconium hydroxide, 1-3 mass%, in terms of sulfur, relative to the total weight of the catalyst composition, of sulfate radical, and, relative to the total weight of catalyst composition, (I) 0.05-10 mass% of palladium, (II) 0.05-10 mass% of palladium and 0.05-10 mass% of platinum, or (III) 0.05-10 mass% of nickel. The specific surface area after burning stabilization at 550-800 deg. C is

INDEPENDENT CLAIMS are also included for the following:

(A) the manufacture of the catalyst composition by:

50-150m2/q.

- (1) impregnating palladium compound, palladium compound and platinum compound, or nickel compound in material obtained by treating zirconium hydroxide with material which imparts sulfate groups, and firing at 550-800 deg. C;
- (2) impregnating palladium compound, palladium compound and platinum compound, or nickel compound in fired material obtained by treating zirconium hydroxide with material which imparts sulfate radicals and firing at 550-800 deg. C, and 300-700 deg. C;
- (3) mixing zirconium hydroxide, material which imparts sulfate radicals, and palladium compound, palladium compound and platinum compound or nickel compound, and firing at 550-800 deg. C; or
- (4) mixing zirconium hydroxide and a material which imparts sulfate groups, firing at 550-800 deg. C, impregnating with palladium compound, palladium compound and platinum compound or nickel compound, and firing at 300-700 deg. C;
- (B) the hydrodesulfurization isomerization of light hydrocarbon oils by contacting the oil of sulfur content 700 mass ppm and hydrogen to the catalyst composition at 140-400 deg. C, pressure 1.0-4.5Mpa, LHSV 1.0-10h-1 and hydrogen/oil ratio 1-3 mol/mol; and
- (C) the application for the hydrodesulfurization isomerization of light hydrocarbon oils.

USE - Hydrodesulfurization and isomerization can be carried out simultaneously on light hydrocarbon oils.

ADVANTAGE - The catalyst has high activity and sulfur resistance. Running

costs are reduced.

CHOSEN-DRAWING: Dwg.0/0

TITLE-TERMS:

CATALYST LIGHT COMPRISE ZIRCONIUM OXIDE HYDROXIDE SUPPORT RADICAL PALLADIUM

PALLADIUM PLATINUM NICKEL

DERWENT-CLASS: H04

CPI-CODES: H04-E; H04-F02E;

UNLINKED-DERWENT-REGISTRY-NUMBERS: 1521U; 1532U ; 1725U

SECONDARY-ACC-NO:

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